

SIC COATINGS

www.semi-cera.com

Our silicon carbide coated products for semiconductor industry

Silicon Carbide Coated Semiconductor Components Silicon Carbide Ceramic

Tantalum Carbide Coating

ABOUT US

Semicera Semiconductor Technology Co., Ltd is a leading highquality supplier of top-notch chemical vapor deposition (CVD) SiC&TaC coating products in China. We are committed to the research and development of innovative semiconductor materials, particularly of SiC coating technol-

ogy and its application in the semiconductor industry. We offer a wide range of high-quality products such as SiC coated graphite susceptors, deep UV epitaxy susceptors, CVD substrate heaters, CVD SiC wafer carriers, wafer boats, as well as semiconductor equipment components and silicon carbide ceramic products.



R&D Capabilities

Material Analysis



Precision machining



Raw Material Warehouse



Advantages

Fast delivery

Sufficient stock Over 4000 square meter of class 1000 cleanroom Multiple advanced production lines

Service

Customized solutions for SiCcoated products One-stop turnkey services

Modern management

Multiple advanced production lines Top-notch professional research team

High Quality

High-purity silicon carbide thin film Various size and specifications for epitaxial graphite susceptors Fully automated inspection

Competitive prices





We supply the silicon carbide coating products as per your drawings.

| MOCVD susceptors (graphite + SiC coating) | Semiconductor Industry |
|---|------------------------|
| Monocrystalline silicon epitaxial susceptors (graphite + SiC coating) | Semiconductor Industry |
| Plasma etching disk | Semiconductor Industry |
| Solar photovoltaic products | Solar photovoltaic |
| Silicon carbide products such as heaters, crucib | les. molds. fixtures |



> LED

INDUSTRY OUTLOOK

The SiC thin film used in LED chip epitaxy and silicon single crystal substrates has a cubic phase with the same crystal lattice structure as diamond, and it is second only to diamond in hardness. SiC is a widely recognized wide-bandgap semiconductor material with immense potential for application in the semiconductor electronics industry, and has excellent physical and chemical properties, such as high thermal conductivity, low thermal expansion coefficient, and high temperature resistance and corrosion resistance.

www.semi-cera.com



Application Field

SiC coatings are widely used in the semiconductor industry and solar photovoltaics. In particular, the susceptors used in the epitaxial growth of LEDs and Si single crystal epitaxy require the use of SiC coating. Due to the strong upward trend of LEDs in the lighting and display industry, and the vigorous development of the semiconductor industry, SiC coating product prospects are very good.

Smart Solutions

Semiconductor Industry

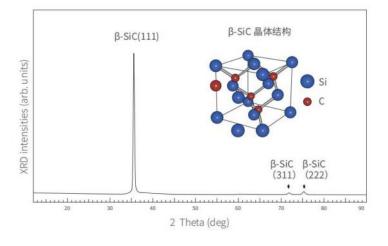
MOCVD susceptors Monocrystalline silicon epitaxial susceptors Plasma etching disk Silicon carbide products such as heaters,

crucibles, molds, fixtures

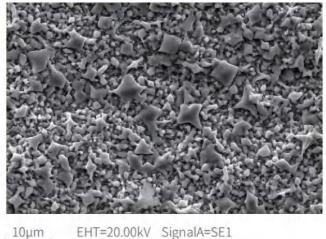
Solar photovoltaic

Solar photovoltaic products

Highly(close to 100%) 111-Oriented 3C-SiC



SEM data of CVD SiC films, size 2-10 μm



HT=20.00kV SignalA=SE1 wd=10.5mm Mag=1.00KX

ŀ

Material data of SemiceraSiC Coating

| Typical properties | Units | Values |
|-----------------------------------|--|-------------------|
| Structure | | FCC β phase |
| Orientation | Fraction (%) | 111 preferred |
| Bulk density | g/cm | 3.21 |
| Hardness | Vickers hardness | 2500 |
| Heat Capacity | J kg-1 K-1 | 640 |
| Thermal expansion 100 600 °C (212 | | |
| 1112 °F) | 10-6K-1 | 4.5 |
| Young s Modulus | Gpa (4pt bend, 1300 $^\circ\!\mathrm{C}$) | 430 |
| Grain Size | μm | 2-10 |
| Sublimation Temperature | °C | 2700 |
| Felexural Strength | MPa (RT 4-point) | 415 |
| Thermal conductivity | (W/mK) | 300 |

Purity

> 99.99995%

| Element | ppm |
|---------|---------|
| Li | < 0.001 |
| Ве | < 0.001 |
| В | 0.03 |
| С | Matrix |
| F | < 0.1 |
| Na | < 0.05 |
| Mg | < 0.05 |
| Al | < 0.05 |
| Si | Matrix |
| P | < 0.05 |
| S | < 0.1 |
| CI | 0.43 |
| K | < 0.1 |
| Ca | < 0.05 |
| Sc | < 0.01 |
| Ti | < 0.05 |
| V | < 0.01 |
| Cr | < 0.05 |
| Mn | < 0.05 |
| Fe | < 0.05 |
| Со | < 0.01 |
| Ni | < 0.01 |
| Cu | < 0.05 |
| Zn | < 0.05 |
| Ga | < 0.05 |
| Ge | < 0.05 |

| Element | ppm |
|---------|--------|
| As | < 0.05 |
| Se | < 0.05 |
| Br | < 0.05 |
| Rb | < 0.05 |
| Sr | < 0.05 |
| Y | < 0.05 |
| Zr | < 0.05 |
| Nb | < 0.05 |
| Мо | < 0.05 |
| Ru | < 0.05 |
| Rh | < 0.05 |
| Pd | < 0.05 |
| Ag | < 0.05 |
| Cd | < 0.05 |
| In | < 0.05 |
| Sn | < 0.05 |
| Sb | < 0.05 |
| Те | < 0.05 |
| I | < 0.05 |
| Cs | < 0.05 |
| Ba | < 0.05 |
| La | < 0.05 |
| Ce | < 0.05 |
| Pr | < 0.05 |
| Nd | < 0.05 |
| Sm | < 0.05 |

| Element | ppm |
|-----------|--------|
| Eu | < 0.05 |
| Gd | < 0.05 |
| Tb | < 0.05 |
| Dy | < 0.05 |
| Но | < 0.05 |
| Er | < 0.05 |
| Tm | < 0.05 |
| Yb | < 0.05 |
| Lu | < 0.05 |
| Hf | < 0.05 |
| Ta | < 5 |
| W | < 0.05 |
| Re | < 0.05 |
| Os | < 0.05 |
| lr | < 0.05 |
| Pt | < 0.05 |
| Au | < 0.05 |
| Hg | < 0.05 |
| <u>TI</u> | < 0.05 |
| Pb | < 0.05 |
| Bi | < 0.05 |
| Th | < 0.01 |
| U | < 0.01 |

Silicon Carbide Coated

SiC coating is a thin layer onto the susceptor through the chemical vapor deposition(CVD) process. Silicon carbide material provides a number of advantages over silicon, including 10x the breakdown electric field strength, 3x the band gap, which provides the material with high temperature and chemical resistance, excellent wear resistance as well as thermal conductivity.

Customized service, help you innovate with components that last longer, reduce cycle times, and improve yields.



↑ PSS Etching Carrier



↑ Deep-UV LED Epitaxial Susceptor

LED Manufacturing

CVD SiC coated susceptor is used in manufacturing processed of various LED types, including blue and green LED, UV LED and deep-UV LED

Mobile communication

CVD SiC coated susceptor is a crucial part of the HEMT to complete the GaN-on-SiC epitaxial process

Semiconductor Processing

CVD SiC coated susceptor is used in the semiconductor industry for various applications, including wafer processing and epitaxial growth



↑ Barrel Susceptor



MOCVD Epitaxial Disc

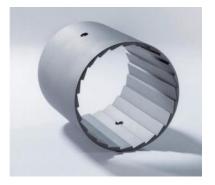


SiC Coated Graphite Components

Made by Silicon Carbide Coating (SiC) graphite, the coating is applied by a CVD method to specific grades of high density graphite, so it can operate in the high temperature furnace with over 3000 °C in an inert atmosphere, 2200°C in vacuum.

The special properties and low mass of the material allow fast heating rates, uniform temperature distribution and outstanding precision in control.







Semiconductor Components by Silicon Carbide Coated

Semiera is your partner for improving in semiconductor processing. Our silicon carbide coatings are dense, high temperature and chemical resistant, which are often used in the whole cycle of semiconductor manufacturing, including semiconductor wafer & wafer processing and semiconductor fabrication.

High-purity SiC coated components are crucial to processes in the semiconductor. Our offering ranges from graphite consumables for crystal growing hot zones (heaters, crucible susceptors, insulation), to high-precision graphite components for wafer processing equipment, such as silicon carbide coated graphite susceptors for Epitaxy or MOCVD.





Chamber Lids

Chamber Lids used in crystal growth and wafer handling processing must endure high temperatures and harsh chemical cleaning.

End Effector

End effector is the robot's hand which moves semiconductor wafers



between positions in wafer processing equipment and carriers.



Inlet Rings

SiC coated gas inlet ring by MOCVD equipment Compound growth has high heat and corrosion resistance, which has great stability in extreme environment.

Focus Ring

Semicera supplies Silicon Carbide Coated focus ring is really stable for RTA,

RTP or harsh chemical cleaning.





Wafer Chuck

Semicera ultra-flat ceramic vacuum wafer chucks is high purity SiC coated using in the wafer handling process.

Silicon Carbide Ceramic

Silicon carbide ceramic (SiC) is an advanced ceramic material containing silicon and carbon. Grains of silicon carbide can be bonded together by sintering to form very hard ceramics. Semicera supplies custom silicon carbide ceramics as your requiring.

| | | Pressureless Sintered Silicon Carbide(SSiC) | Reaction Sintered Silicon Carbide(RBSiC) |
|----------------------------------|----------------------|--|---|
| Typical properties | Units | | |
| Bulk Density | g/cm ³ | 3.15 ± 0.03 | 3 |
| Flexural Strength | MPa (kpsi) | 380(55) | 338(49) |
| Compressive Strength | MPa (kpsi) | 3970(560) | 1120(158) |
| Hardness | Knoop | 2800 | 2700 |
| Breaking Tenacity | MPa m ^{1/2} | 4 | 4.5 |
| Thermal Conductivity | W/m.k | 120 | 95 |
| Coefficient of Thermal Expansion | 10 ⁻⁶ /°C | 4 | 5 |
| Specific Heat | Joule/g Ok | 0.67 | 0.8 |
| Max temperature in air | °C | 1500 | 1200 |
| Elastic Modulus | Gpa | 410 | 360 |

Recrystallized Silicon Carbide (R-SiC)

| Typical properties | Units | |
|---------------------------------------|----------------------|---------------------------------|
| Working temperature | °C | 1600°C (Oxidizing environment) |
| | | 1700°C (Reducing environment) |
| SiC content | % | > 99 |
| Free Si content | % | < 0.1 |
| Bulk density | g/cm ³ | 2.60-2.70 |
| Apparent porosity | % | < 16 |
| Crushing strength | MPa | > 600 |
| Cold bending strength | MPa | 80-90 (20°C) |
| Hot bending strength | MPa | 90-100 (1400°C) |
| Thermal expansion coefficient @1500°C | 10 ⁻⁶ /⁰C | 4.7 |
| Thermal conductivity @1200°C | W/m•K | 23 |
| Elastic modulus | GPa | 240 |
| Thermal shock resistance | | Extremely good |

With silicon carbide ceramics the material properties remain constant up to temperatures above 1,400°C. The high Young s modulus > 400 GPa ensures excellent dimensional stability.

A typical application for silicon carbide components is dynamic sealing technology using friction bearings and mechanical seals, for instance in pumps and drive systems.

- · Axle Sleeve
- · Bushing
- · Mechanical Seal

With the advanced properties, silicon carbide ceramics are also ideal for use in the semiconductor industry.

- · Wafer Carrier
- · Wafer Boat







Wafer Boats \rightarrow

Semicera Wafer Boat is made of recrystal silicon carbide ceramic, which has good resistance to corrosion and excellent resistance to high temperatures and thermal shock. Advanced ceramics deliver excellent thermal resistance and plasma durability while mitigating particles and contaminants for highcapacity wafer carriers.

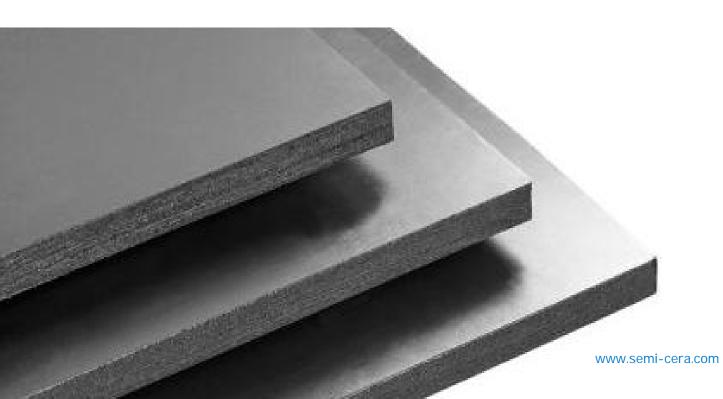






Graphite Material

carbon graphite porous graphite rigid felt soft felt graphite foil



Carbon Graphite

Materials for mechanical applications

Our carbon graphite with self-lubricating properties and extreme consistency makes it ideal for a wide range of applications.

It is good to produce components for seal rings, bearing, bushing, etc.



Porous Graphite

This is a graphite material with micro particles and an isotropic structure and properties which created through the cold isostatic pressing(CIP) of micro particles.

- High Reliability
- Ultra Heat and Chemical Resistance
- Excellent Electrical Conductivity
- Lightweight and Easy to Machine



Rigid Felt

Semicera High Purity Graphite Rigid Felt is a type of hightemperature insulation material made from graphite fibers that have been compacted and processed into a rigid, lightweight felt.

High Purity Graphite Rigid Felt is designed to provide excellent thermal insulation and resistance to high temperatures, which is typically used in high-temperature furnaces, kilns, and other thermal processing equipment where temperatures can reach up to 2800°C. It is known for its excellent thermal stability, low thermal conductivity, and resistance to thermal shock and chemical corrosion.

Soft Felt

Semicera soft felt is a specialty graphite which is perfect for insulating induction in the heater furnace chambers or process temperatures above 2000° C.

We provide customized services to satisfy different requirements.



Graphite Foil

Semicera high-purity flexible graphite foil is a highperformance material designed to withstand extreme temperatures and challenging processes. With 10 ppm ash content, this flexible graphite foil is ideal for hightemperature applications in the semiconductor, solar, and ceramic industries.

Semicera high-purity expanded graphite foil and sheets are a smart solution for a wide range of heat treatment processes. These materials are predestined for high-temperature technology, as they offer unique properties that can improve the performance of high-temperature systems.



COOPERATIVE R&D INSTITUTIONS



STRATEGIC SUPPORTING PARTNERS











www.semi-cera.com



Semicera Semidonductor Technology Co., Ltd

Zhongguan West Road 777, Zhenhai District,Ningbo , Zhejiang, 315201, China Tel: +86-13567891907 E-mail: sales05@semi-cera.com

This information is based on our present state of knowledge and is intended to provide general notes on our products and their uses. It should therefore not be construed as guaranteeing specific properties of th products described or their suitablility for a particular application. Any existing industial property rights must be observed.